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Moulding plasters
KAMMAL MOD-j
KAMMAL MOD-s
KAMMAL MOD-h

Characteristics

White moulding plaster mixes made specially for stove builders. They are supplied in a dry powdered form and in three grain sizes. As required for appearance of the final surface, it can be supplied the fine plaster (j) with the grain size up to 1mm, medium plaster (s) with the grain size up to about 2 mm and coarse plaster (h) with the grain size up to 3mm.

Possible use:

- surface levelling
- carrier layer for PERLINKA
- covering floated coat
- last layer of plastered accumulator stoves
- it is possible to reach various surface grain size
- it can be applied in thick layers up to 50cm thickness
- moulding plaster to mould mantelshelves

Work instructions

Follow the following procedure when working with the moulding plasters:

- Mix the required quantity of the moulding plaster in the specified quantity of water. Always pour the dry mix into water, never in the opposite way.
- To obtain optimal consistency of the plaster, use the following mixing relation: it is required about 350ml of drinking water for 1kg of the dry moulding plaster. This relation is given for information purposes only; it can be modified depending on purpose of use of the moulding plaster.
- Mix the moulding plaster in a clean container or using a manual electrical stirrer.
- The processibility time of the moulding plaster is within 30 minutes. The moulding plaster gets hardened within 50 minutes.
- The already hardened moulding plaster is not allowed to be used again.
- Apply the moulding plaster on a dry surface that is free of dirt and dust particles.
- As for floated and structured moulding plasters, at first apply a thin layer of the KAMMAL MOD-j moulding plaster on the surface and force PERLINKA in. Then apply another thin layer and smooth out. After it is hardened, apply another layer of the plaster that is designed for final finishing.
- The plaster mix can be processed at temperatures over 0° C only. Wash used containers and tools properly with water.